

Fig. 1

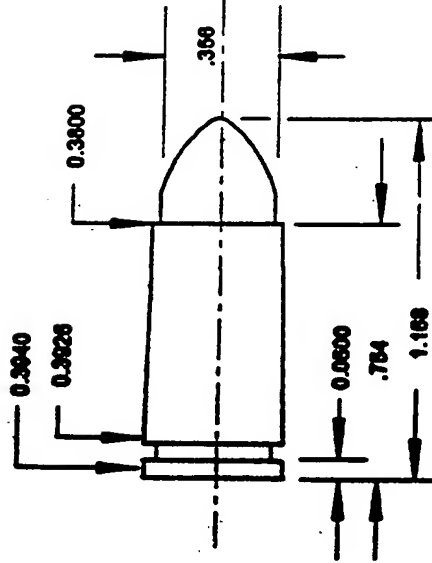


Fig. 2

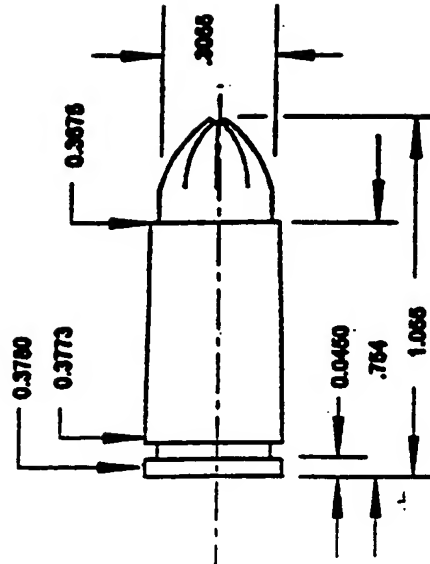


Fig. 3A

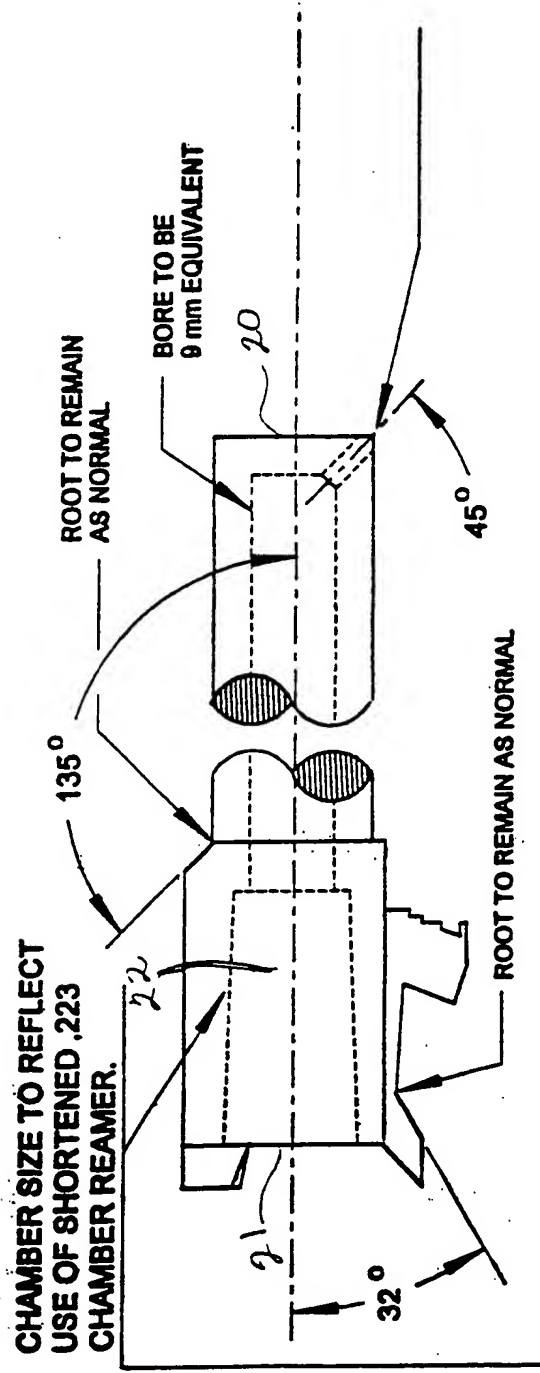


Fig. 3B

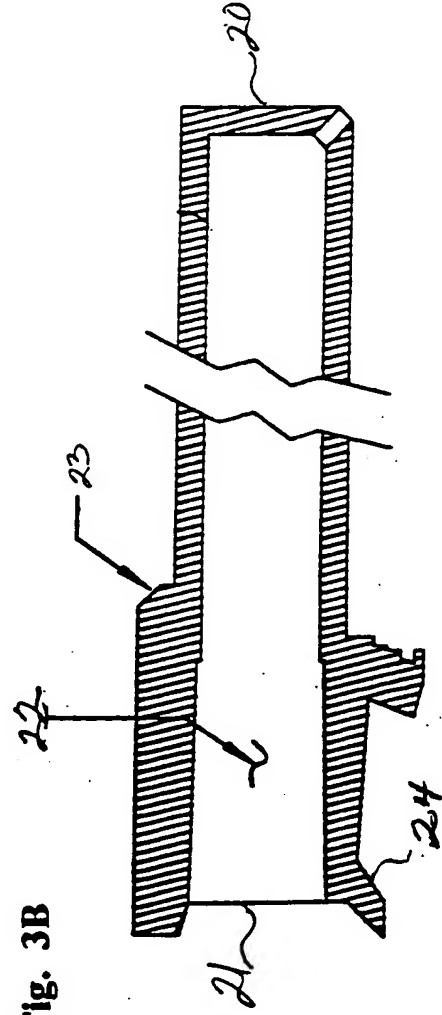


Fig. 3C

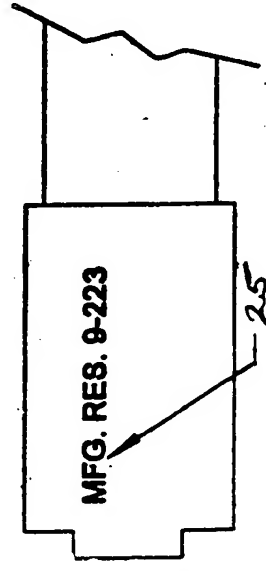


Fig. 4A

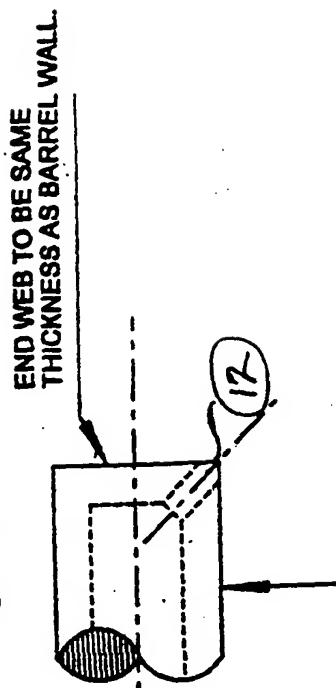


Fig. 4B

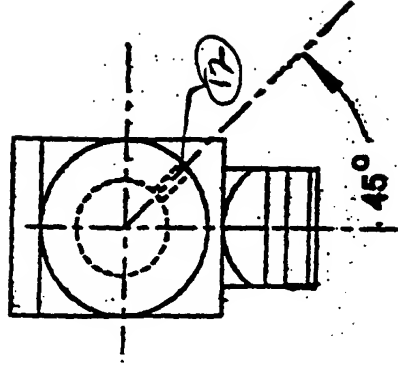
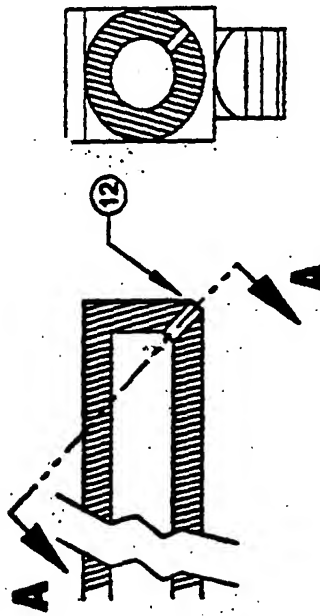
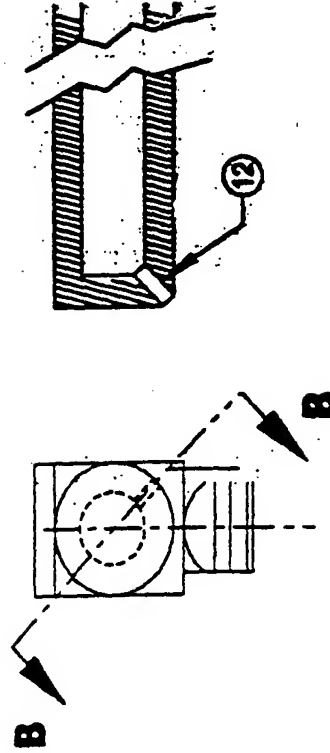


Fig. 4C



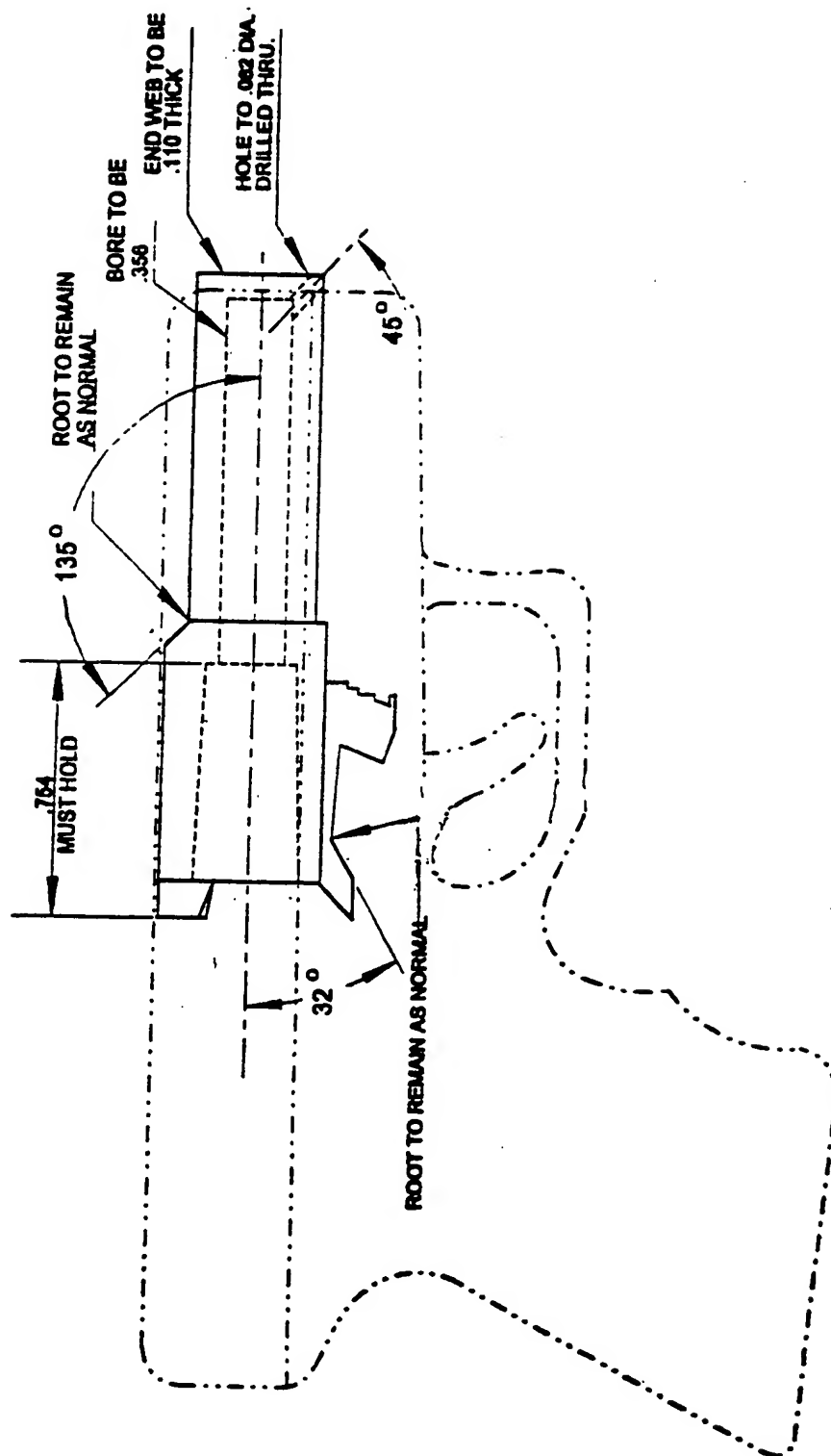
SECTION A--A  
SHOWING CLOCKING  
OF BLEED HOLE

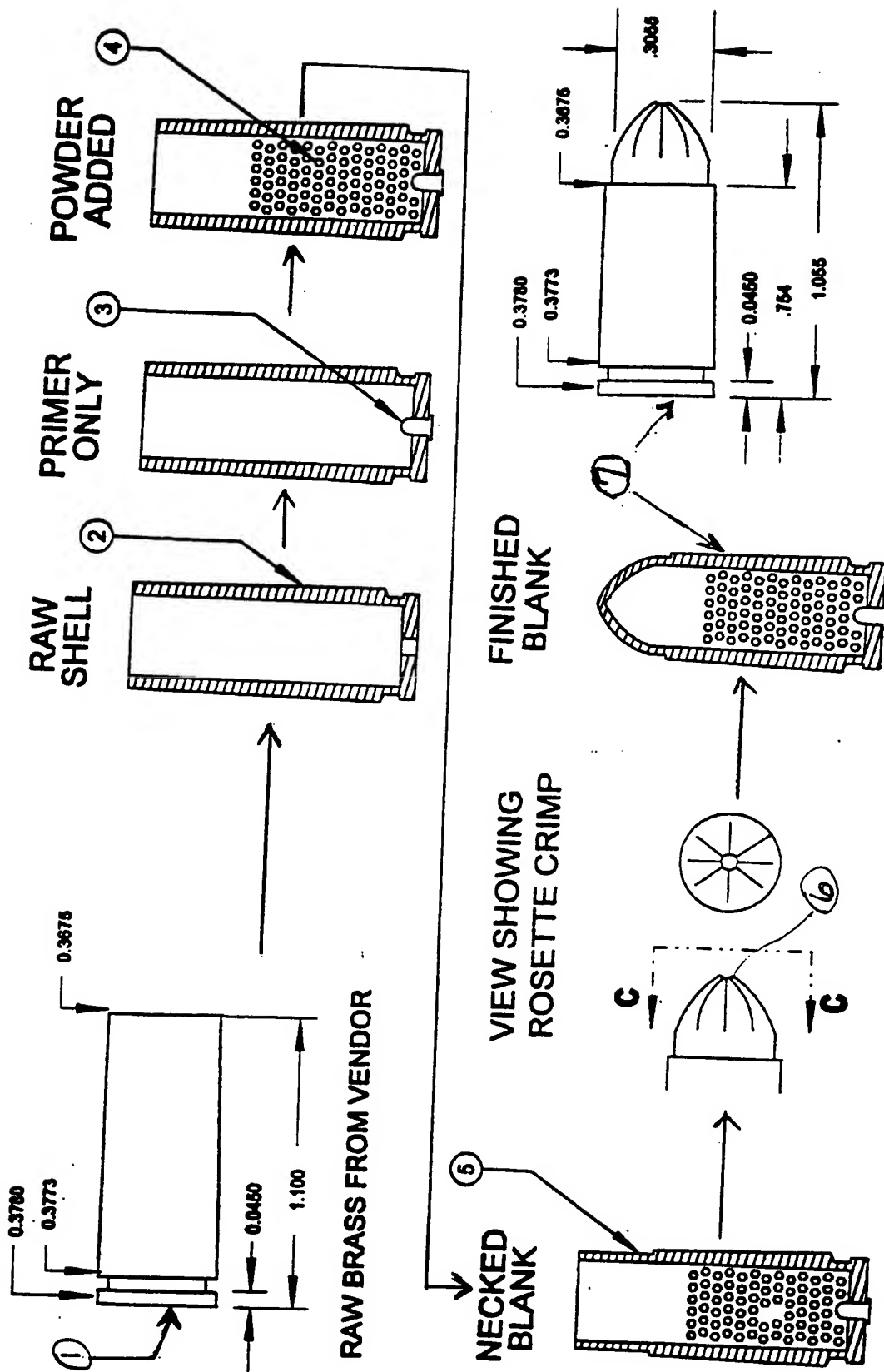
Fig. 4D



SECTION B--B  
SHOWING ANGLE  
OF BLEED HOLE

Fig. 5





**Fig. 6 - Fabrication of Blank Cartridge**

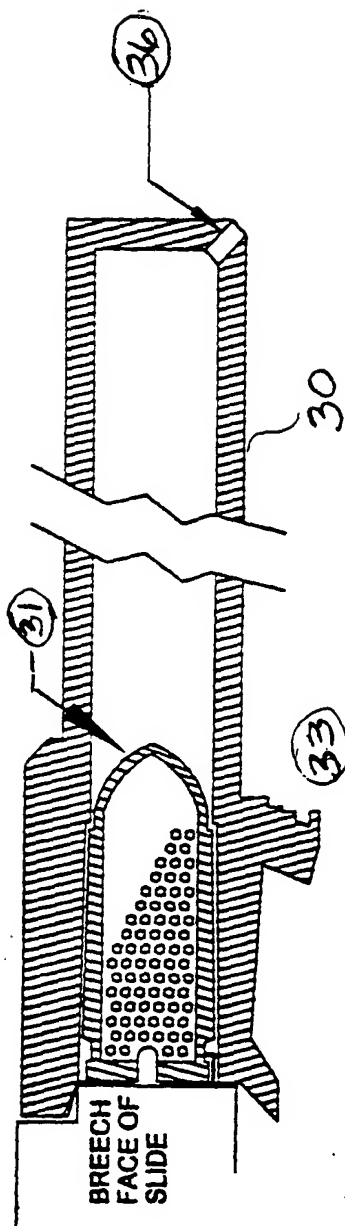


Fig. 7A

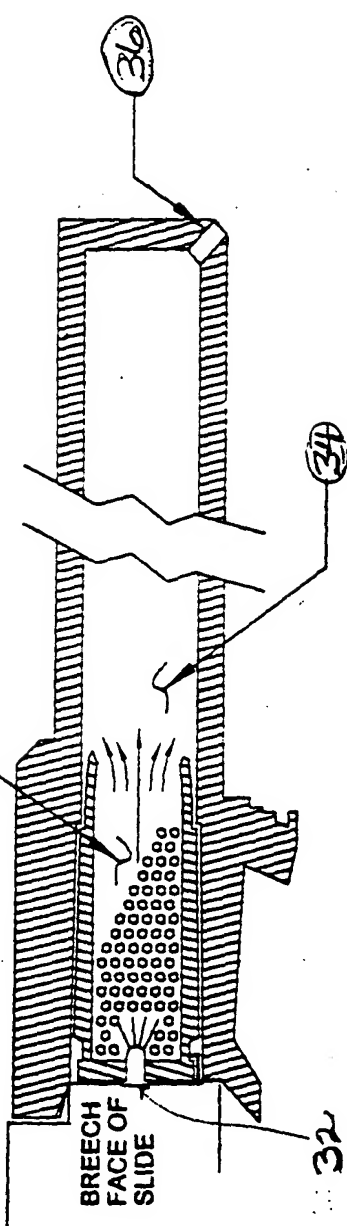


Fig. 7B

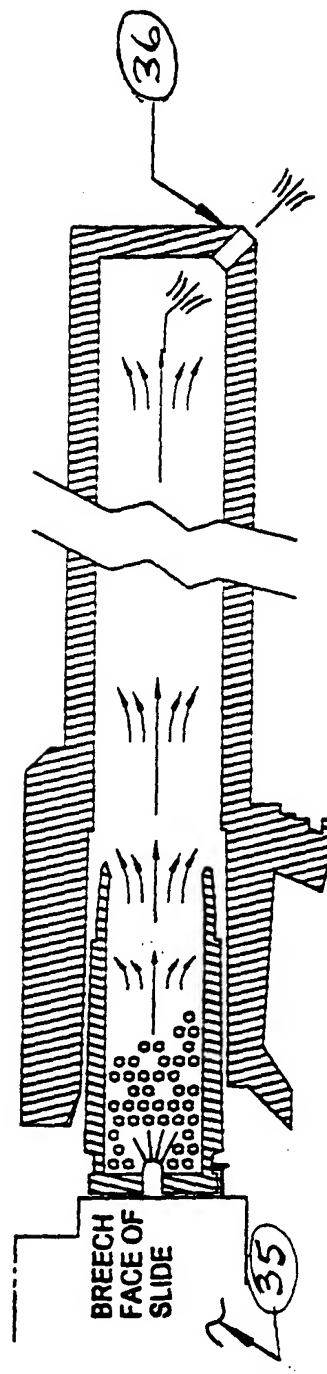


Fig. 7C